

Work Order ID 109736

November-27-13 12:42:25 PM

109736

Ship today

Page 1

Item ID: D4704-041 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Expandable Pin Assembly
 Start Date: 11/27/13 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 11/27/13 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: MF Date: 13-11-27 Tooling: _____ Date: _____
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____
 Run Start *NR1*
 Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4704	A

110	Pick Kit	0.00							
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110

Packaging Memo 0.00

Packaging

120		0.00							
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120

Small Fab Memo 0.00

Small Fab ASSEMBLE AS PER DWG USE DT9882, DT9883

130	QC5- Inspect part completeness to step on W/O	0.00							
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130

QC Memo 0.00

Quality Control

DAS
27
9-89

13/11/27

DAS
36
9-89

DAS
36
9-89

13/11/27

13/11/27

1

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 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140	Identify as per dwg & Stock Location: <u>5T119</u>	0.00							
140									
Packaging	Memo	0.00				1x	DAS 28 9-89	13-11-27	
Packaging									
150	QC21- Final Inspection - Work Order Release	0.00							
150									
QC	Memo	0.00							
Quality Control									

13/11/29 

ME
13-11-28

Picklist Print

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Work Order ID: 109736

Parent Item: D4704-041

Parent Item Name: Expandable Pin Assembly

Start Date: 11/27/13

Required Date: 11/27/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 12.09.10 NEW ISSUE DD VERF:JFS
DWG REV.A DD VERF:JFS

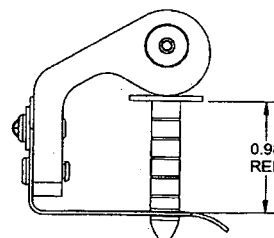
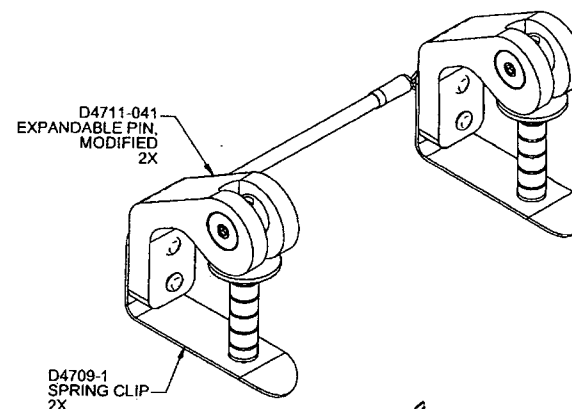
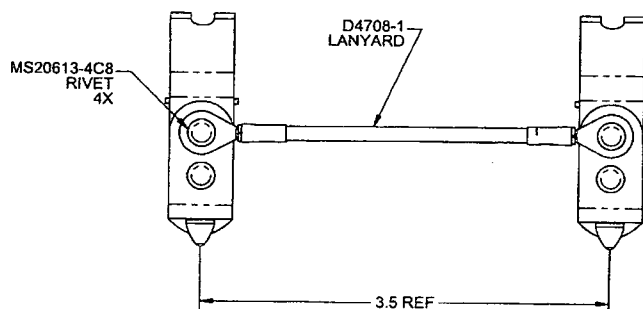
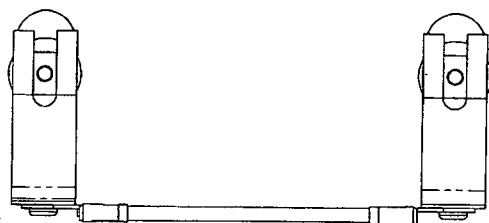
IPP REV:B 12.10.16 AS PER

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4708-1 Lanyard		Manufactured	No			110	Each	18.0000	1	1		13/11/27	DAS 36 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST118		2							
				89902		2							
				ST120		16							
				107079		16			1				
D4709-1 Spring Clip		Manufactured	No			110	Each	63.0000	2	2		13/11/27	DAS 36 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST119		63							
				102641		44							
				94561		19			2				
D4711-041 Expandable Pin Assembly, Modified		Manufactured	No			110	Each	1.0000	2	2		13/11/27	DAS 36 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		1							
				101285		1							
* MS20613-408 7 Rivet		Purchased	No			110	Each	342.0000	4	4		13/11/27	DAS 36 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST312		342							
				120242		342							

D109736 (12)
B-109736 (4)

M125004
4x

ITEM	QTY -041	P/N	DESCRIPTION
	X	D4704-041	EXPANDABLE PIN ASSY
1	2	D4711-041	EXPANDABLE PIN, MODIFIED
2	1	D4708-1	LANYARD
3	2	D4709-1	SPRING CLIP
4	4	MS20613-4C8	RIVET



MP
13-11-27
#10926

12 2012-10-12

D4704-041 EXPANDABLE PIN ASSY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4704-041" AND B/N "BXXXXX" PER QSI 044 6.1
- 7) WEIGHT: 0.39 lbs

A NEW ISSUE		RP	12.09.19
REV.	DESCRIPTION	BY	DATE
DESIGN	RP	DART AEROSPACE USA, INC. KENT, WA	
DRAWN	RP		
CHECKED	A.P.	DRAWING NO.	REV. A
MFG. APPR.		D4704	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		EXPANDABLE PIN ASSY	NTS
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